

Garant

Steel boring bar A.. MVZNR 95°, for indexable inserts VN.., right-hand, Shank Ø / insert size: 32/16mm


Order data

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|--------------|---------------|
| Order number | 251728 32/16 |
| GTIN | 4045197868251 |
| Item class | 21T |

Technical description

| | |
|--|-----------------|
| Shim screw | 259025 3 |
| Overall length L | 250 mm |
| Shim | 259031 39 |
| Insert size | 16 mm |
| Setting angle κ | 95 degrees |
| Overhang L_1 | 96 mm |
| ISO code toolholder | A32S MVZNR/L 16 |
| Screw for clamp | 259021 4 |
| Clamping claw | 259038 2 |
| suitable indexable insert | VN.. 1604.. |
| Minimum pre-drill $\varnothing D_{\min}$ | 48 mm |
| Centre offset L_3 | 30 mm |
| Clamping height L_2 | 31 mm |
| Usable depth T | 14 mm |
| Shank $\varnothing D_s$ | 32 mm |
| Standard | Works standard |

| | |
|--------------------|-------------------------------|
| Application type | right-hand |
| Boring depth up to | 3×D |
| Through-coolant | yes |
| Application | Internal longitudinal turning |
| Type of product | Boring Bar |

Accessories

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|--|------------|
| Screw for clamping claw Type 4 | 259021 4 |
| Shim screw Type 3 | 259025 3 |
| Shim Type 39 | 259031 39 |
| Clamping claw Type 2 | 259038 2 |
| Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm | 659957 500 |
| PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX8 | 674248 TX8 |